

Date: Monday, 27/10/2008 2:16:13 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: HANDLE KNOB		
Job Number	: 42975			Part Number	: D2367		
Estimate Number	: 11858			Drawing Number	: D2367 REVA		
P.O. Number	:			Project Number	: N/A		
This Issue	: 27/10/2008 S.O. No. :			Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 07/11/2008 Qty: 10 Um: Each		
Previous Run	: 33794						
Written By	:						
Checked & Approved By	: <u>JUL 08.10.28</u>						
Comment	: Est, A02.10.29 New issue KJ						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRINR12500	DELRIN ROUND BAR 1.25"	
		Comment: Qty.: 0.0473 f(s)/Unit Total: 0.4725 f(s) X 0.6144 (13) DELRIN ROUND BAR 1.25" 1.5 Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500)and Dwg D2367 M 108460	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Machine as per Folio FA045 and Dwg D2367 Deburr DIP 08/11/13 (13)	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE DIP 08/11/13 (13)	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK QM 08/11/14 (13)	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 30 1808/11/17 (13)	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE KNOB

Job Number: 42975

Part Number: D2367

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/11 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> <u>42975</u>
<b>Description:</b> Handle Knob	<b>Part Number:</b> <u>D2367</u>
<b>Inspection Dwg:</b> D2367 <b>Rev:</b> A	<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <u>DJP</u>	Audited by: <u>Jmf</u>	Prototype Approval:	N/A
Date: <u>08/11/13</u>	Date: <u>08/11/13</u>		Date: N/A

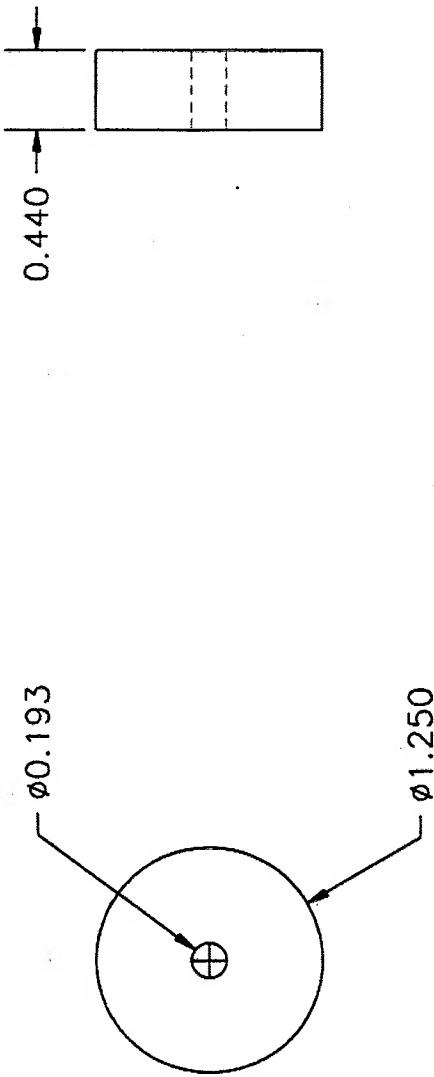
Rev	Date	Change	Revised by	Approved
A	06.04.10	New Issue	KJ/JLM	✓

**DART**

DESIGN B. WILLIAMS	DRAWN BY K. HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>S</i>	DRAWING NO. D2367
DATE 95:02:22	TITLE HANDLE KNOB	REV. A SHEET 1 OF 1 SCALE 1:1

**RELEASED**

160610 B&amp;W



BREAK ALL EDGES .015 MAX  
MATERIAL: BLACK DELRIN

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40975